

POWERFLEX®

PART NUMBER

PFR19-810/19-811

DESCRIPTION

REAR CONTROL ARM BUSHES

INSTALLATION GUIDE

Contents (parts per pack):

8 x Polyurethane Bushes 4 x Outer Shells
4 x Stainless Steel Sleeves 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original rubber bush including the outer shell from the arm.
2. Clean any dirt and corrosion from the bore of the arm and using a rounded file, remove any sharp edges/burrs.
3. Press the outer shell into the arm so that it sits centrally to the outer face of the arm as shown in Fig 2. The shell should be pressed in so the leading edge presses in from the outer face of the arm as shown in Fig 1.
4. Insert the bushes into each side of the outer shell.
5. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve.
6. Refit the arm back to the vehicle and tension all hardware to the manufacturer's recommended torque settings.



Figure 2

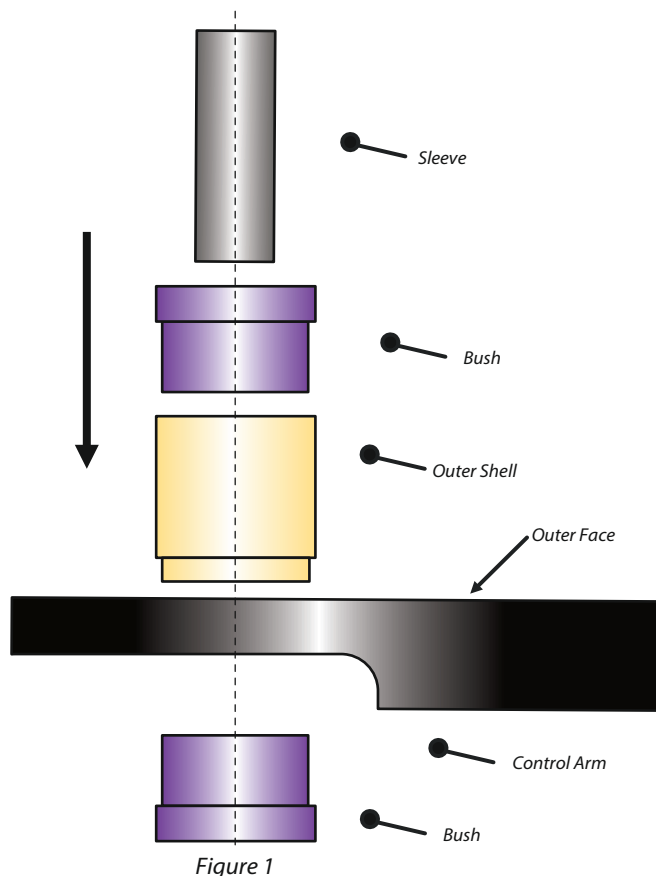


Figure 1